



Material: Carbon Spring Steel
 Hardness: 44 to 52 HRC

Finish: Phosphating or as per requirements

Nominal Size	s2 *	d1 H13	d3 h14	Number of Teeth, Min		For SCrew Thread Size
				Type A	Type B	
1.6	0.3	1.8	3.6	9	7	1.6
2	0.3	2.4	4.5	9	7	2
2.5	0.4	2.9	5.5	9	7	2.5
3	0.4	3.4	6	9	7	3
3.5	0.5	3.9	7	10	8	3.5
4	0.5	4.5	8	11	8	4
5	0.6	5.5	10	11	8	5
6	0.7	6.6	11	12	9	6
7	0.8	7.7	12.5	14	10	7
8	0.8	9	15	14	10	8
10	0.9	11	18	6	12	10
12	1	13.5	20.5	16	12	12
14	1	15.5	24	18	14	14
16	1.2	17.5	26	18	14	16
18	1.4	20	30	18	14	18
20	1.4	22	33	20	16	20
22	1.5	24	36	20	16	22
24	1.5	27	38	20	16	24
27	1.6	30	44	22	18	27
30	1.6	33	48	22	18	30

Type C

Nominal Size	s2 *	d1 H13	d3 h14	Number of Teeth, Min	For SCrew Thread Size
2	0.2	2.2	4.2	10	2
2.5	0.2	2.7	5.1	10	2.5
3	0.2	3.2	6	12	3
3.5	0.25	3.7	7	12	3.5
4	0.25	4.3	8	14	4
5	0.3	5.3	9.8	14	2
6	0.4	6.4	11.8	16	6
8	0.4	8.4	15.3	18	8
10	0.5	10.5	19	20	10
12	0.5	13	23	26	12
14	0.6	15	26.2	28	14
16	0.6	17	30.2	30	16